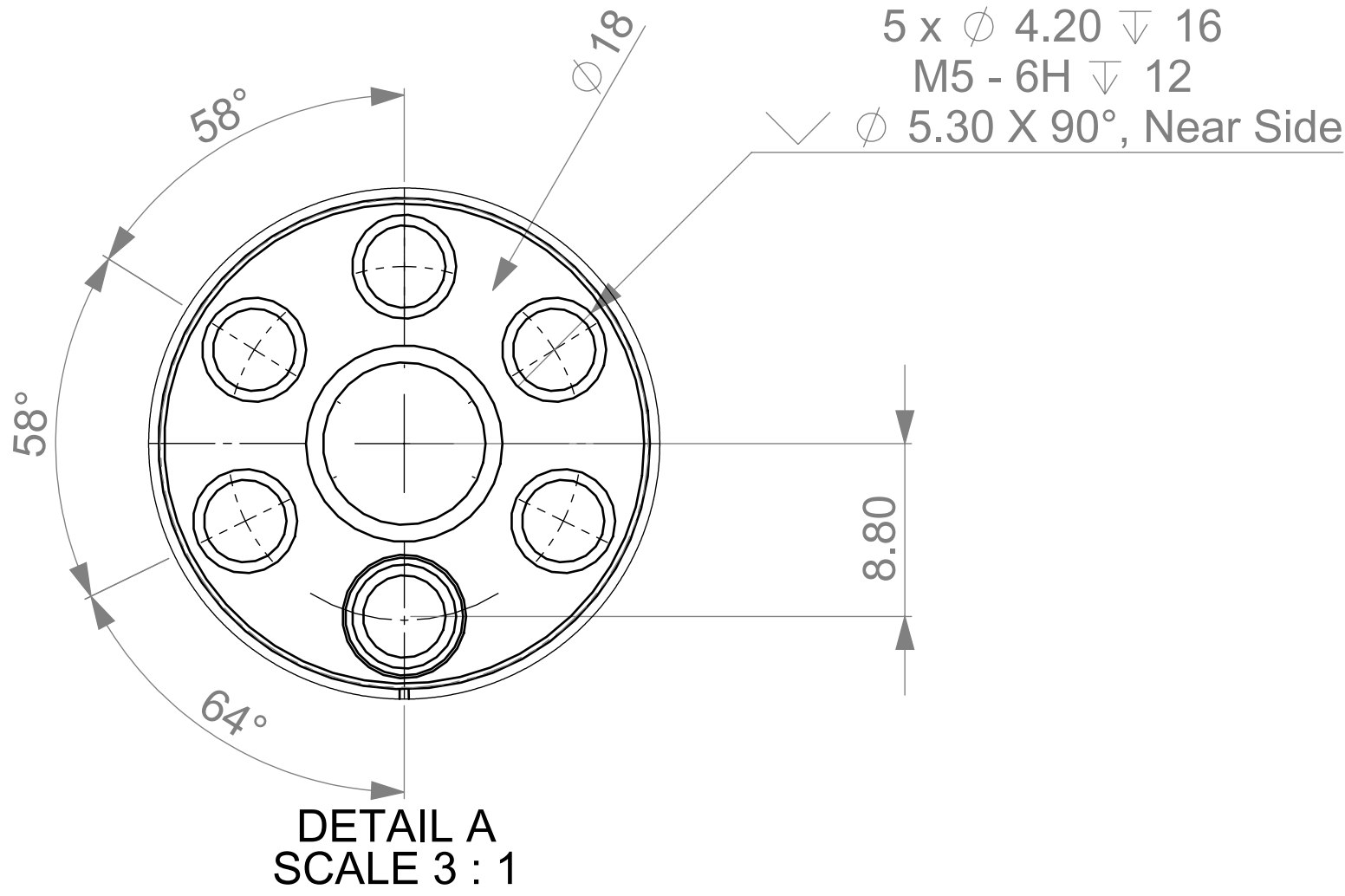


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SINGLE STAGE RATIOS

3-1
5-1
7-1
10-1



BOLT CIRCLE
Ø 100.00
63.00

5 x Ø 4.20 ∇ 16
M5 - 6H ∇ 12
Ø 5.30 X 90°, Near Side

4 x THREAD

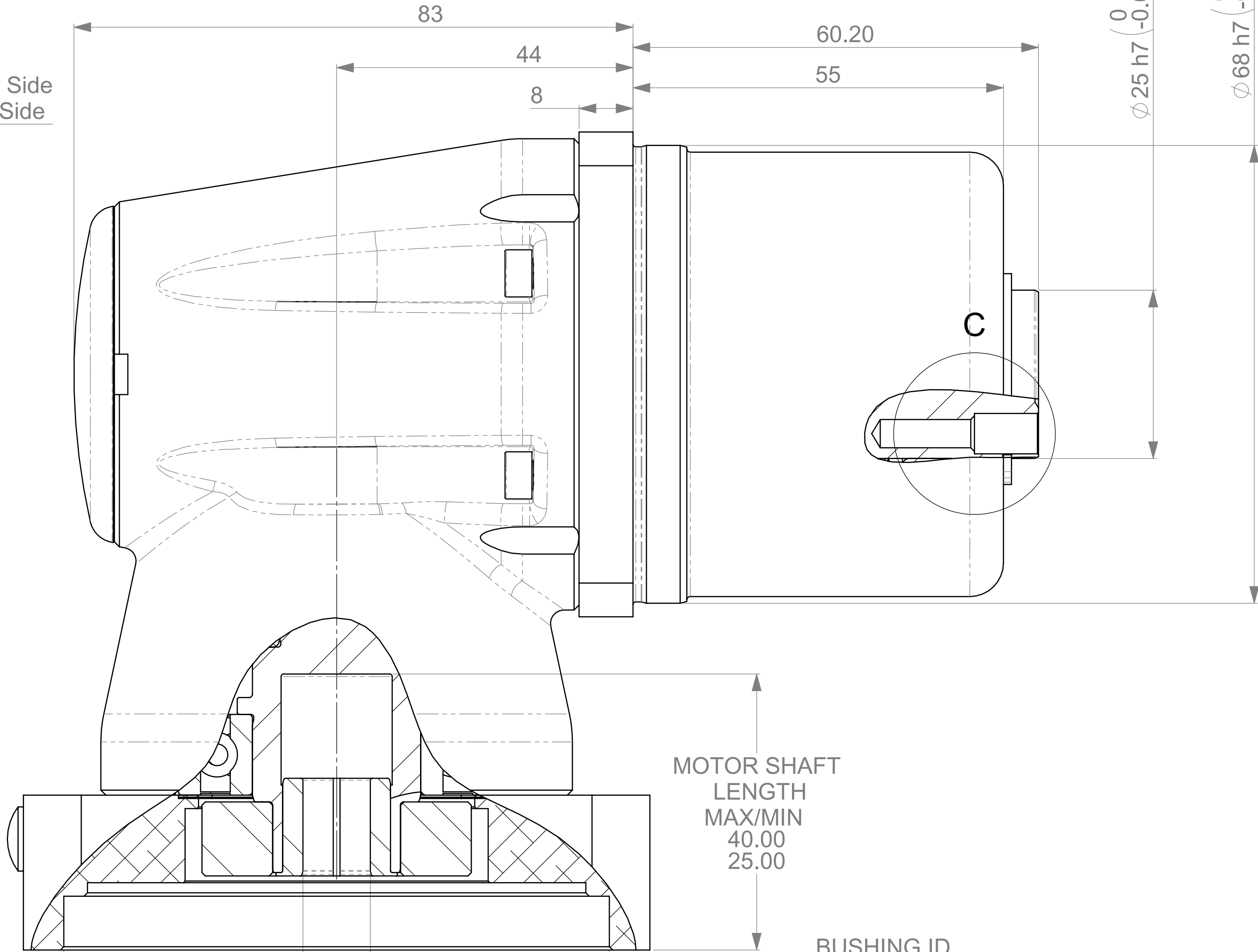
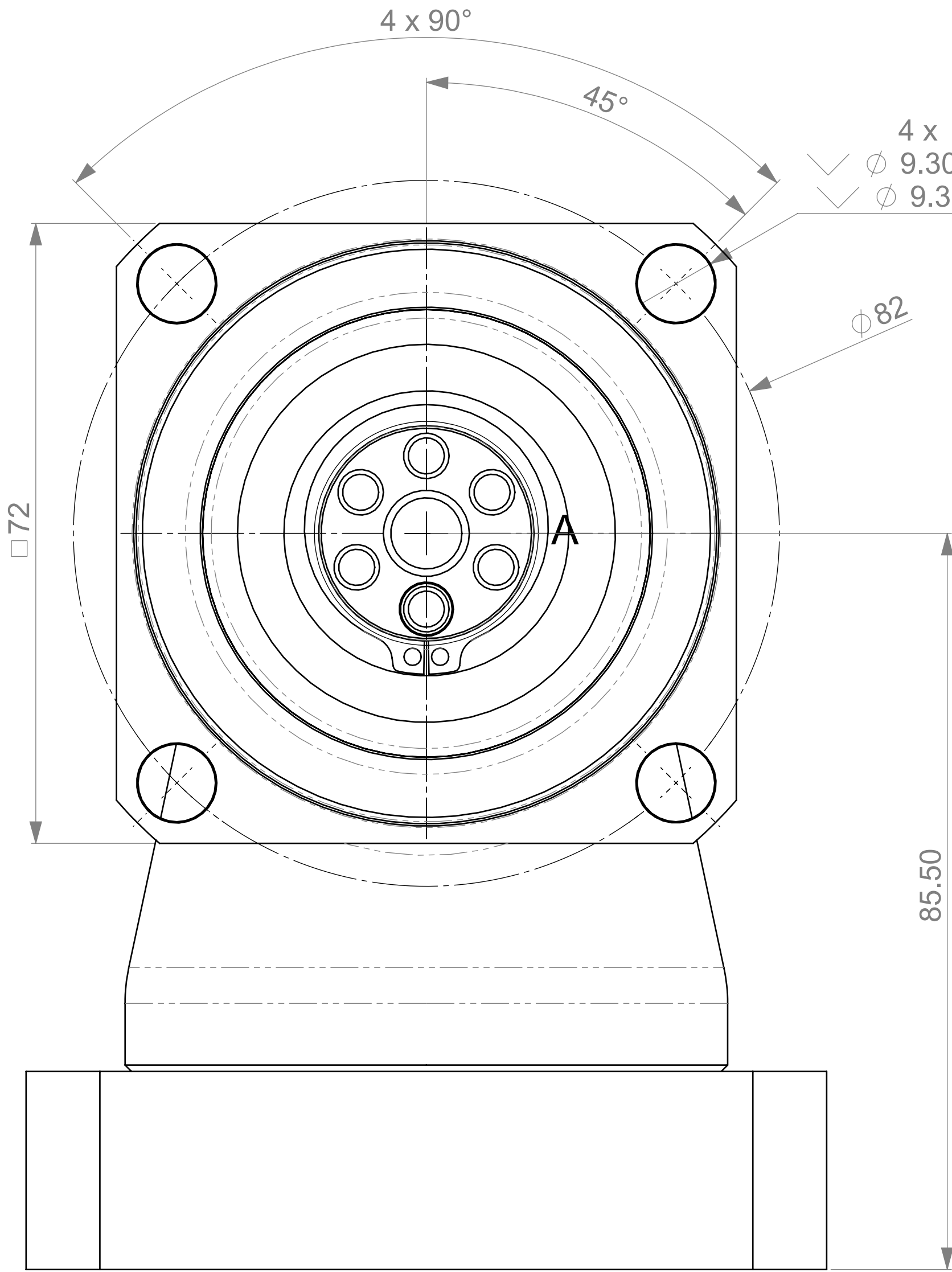
4 x 90°

45°

93

4 x Ø 9 THRU
Ø 9.30 X 90°, Near Side
Ø 9.30 X 90°, Far Side

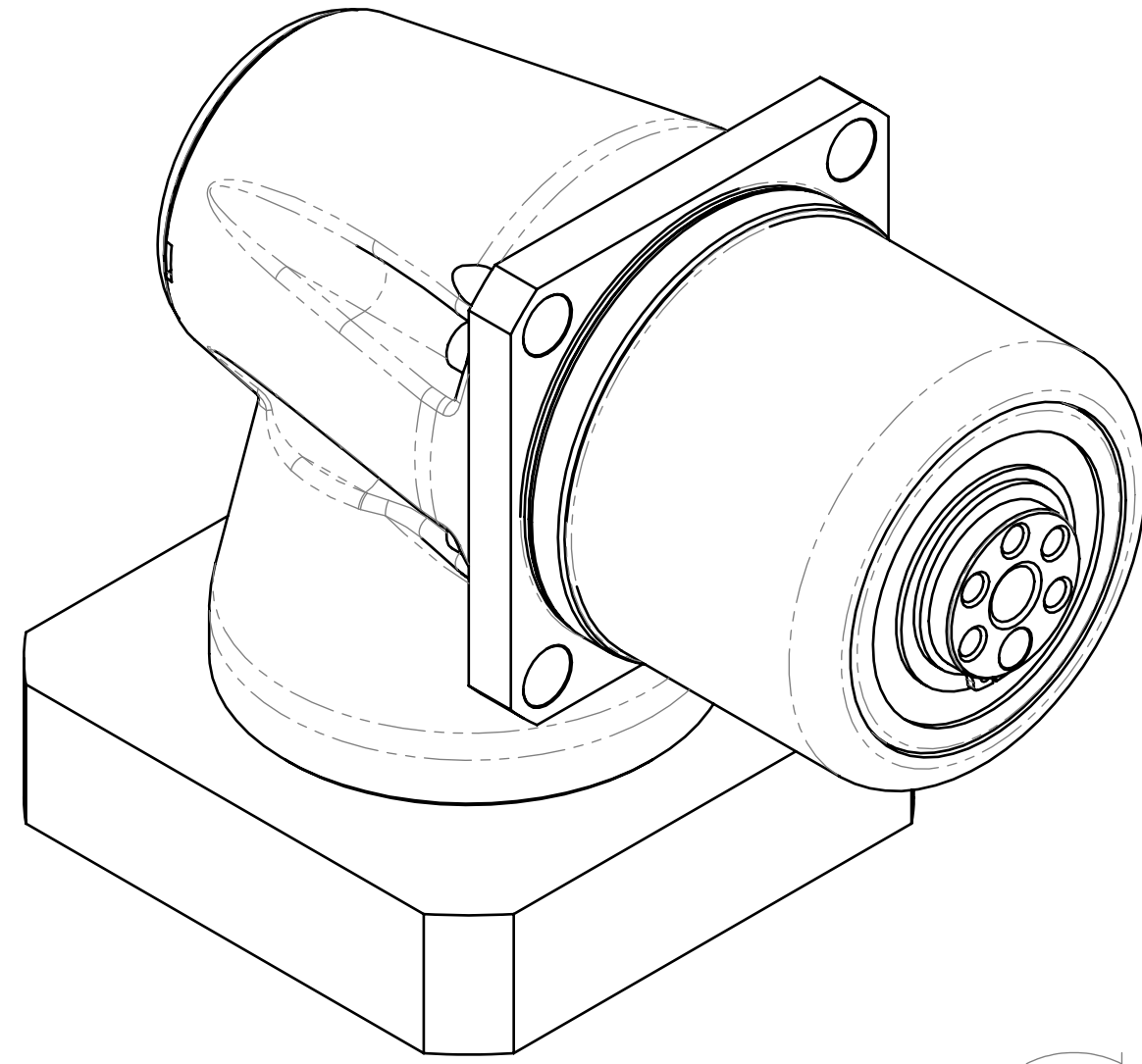
Ø 82



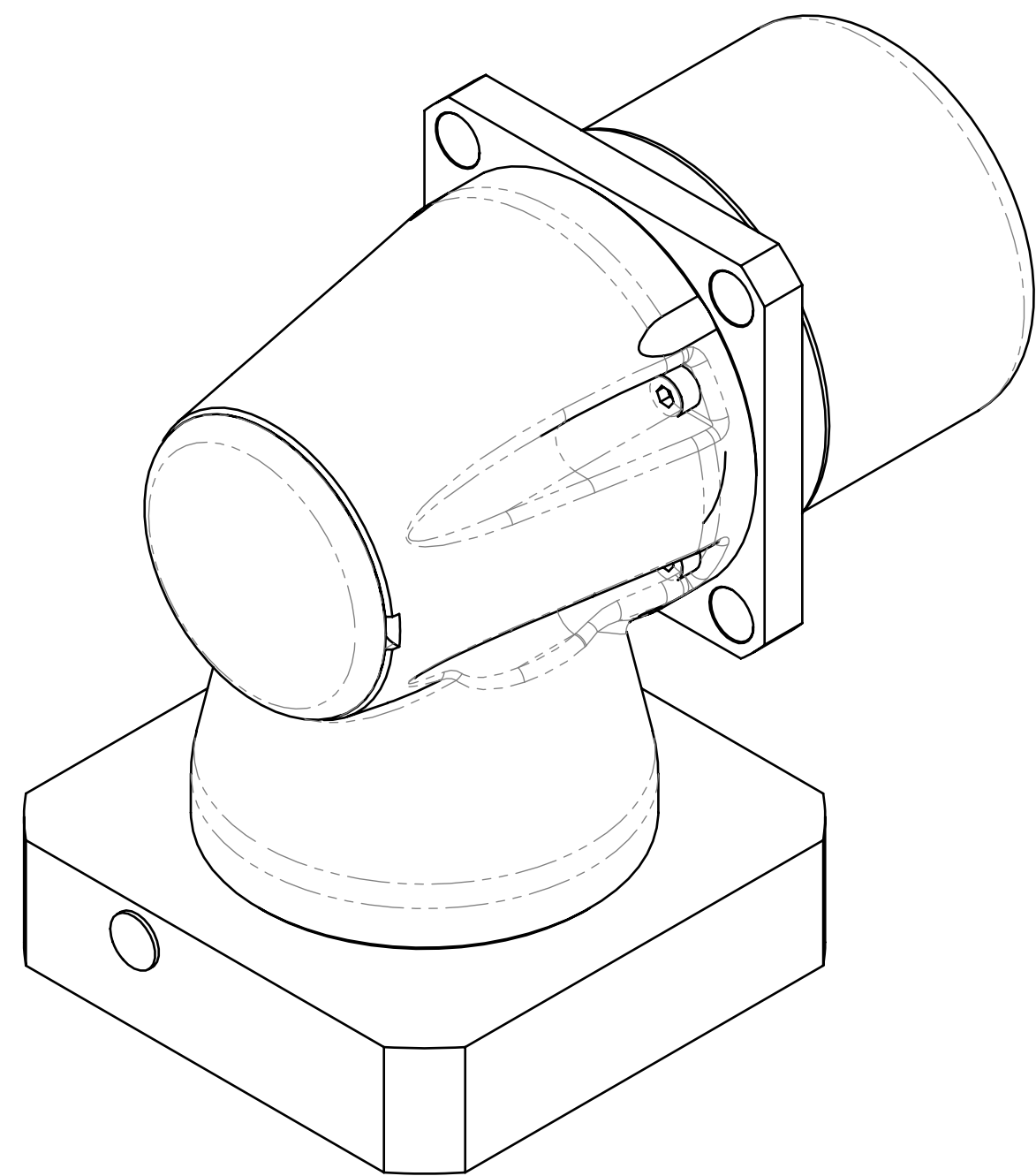
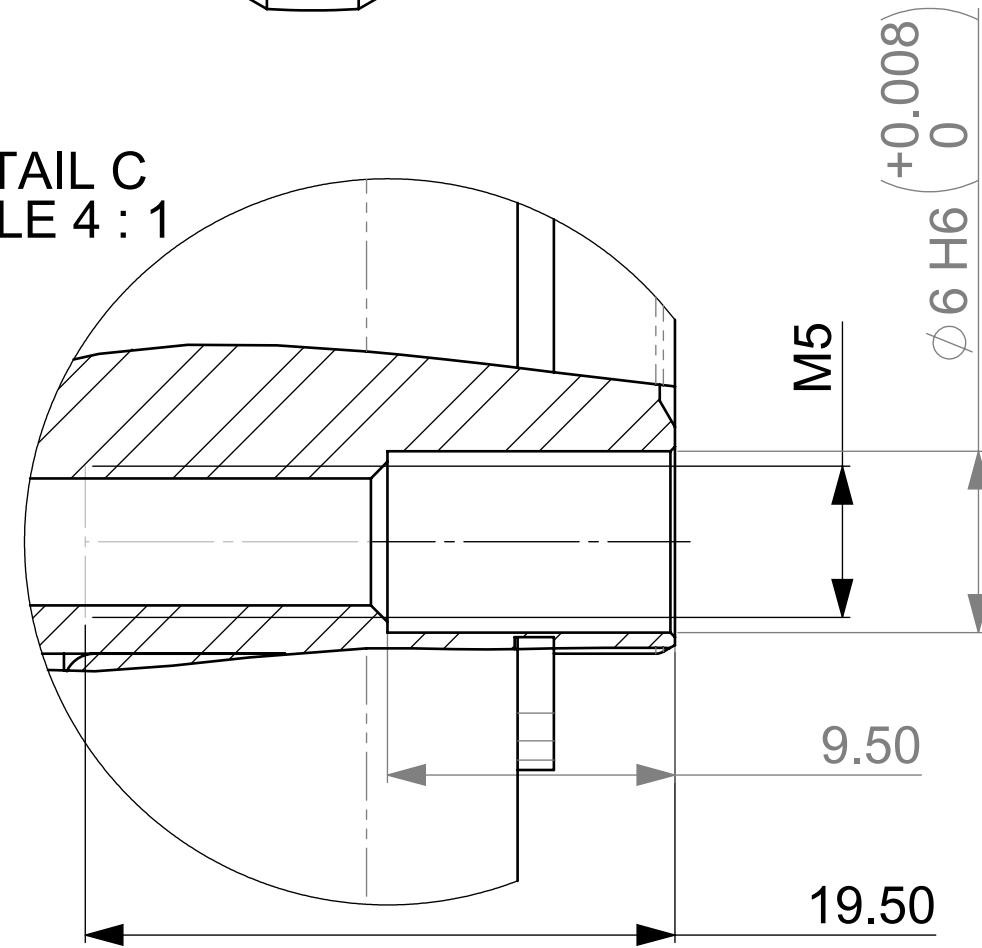
PILOT
Ø 81.00
41.00

✓ Ra 1.6 (✓)

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	10/10/2019	BSL



DETAIL C
SCALE 4 : 1



DRAWN BY: BSL	DATE: 10OCT19	SCALE: 3:2	onvio	
CHECKED BY:	DATE:	UNSPECIFIED TOLERANCES PER ISO 2768 m K		
APPROVED BY:	DATE:	UNSPECIFIED EDGES PER ISO 13715 -0.4 -0.3 +0.3 +0.2	MATERIAL: FINISH:	
ALL DIMENSIONS IN MILLIMETERS		HEAT TREAT:		
PAPER SIZE A1	DOCUMENT TYPE DET	LANGUAGE CODE EN	SHEET NUMBER 1/3	PART NUMBER FL-010-0RR-FFF-MMM-S-LL-XXX-BXX-DDCC
FL-010, i=0RR, Family Variations, Interface SQ93, BC 63-100, PD 41-81, SL25-40, SD 6-16				REVISION Pre

CONFIGURATION DESCRIPTION

FL-010-0RR-FFF-MMM-S-LL-XXX-BXX-DDCC

0RR	
VALUE	GEAR RATIO
003	3-1
005	5-1
007	7-1
010	10-1

FFF	
VALUE	HOUSING FINISH
B01	BLACK OXIDE
N01	NICKEL
P01	PAINT, ORANGE

MMM	
VALUE	OUTPUT SHAFT MATERIAL
S01	4140 (STANDARD)
N01	4140 NICKEL PLATED
C01	304 STAINLESS STEEL
C02	316 STAINLESS STEEL

S	
VALUE	OUTPUT SHAFT STYLE
S	STANDARD KEY
N	NO KEY

LL	
VALUE	LUBRICATION
SL	STANDARD
FG	FOOD GRADE
LT	LOW TEMPERATURE
HT	HIGHT TEMPERATURE
LF	LOW FRICTION

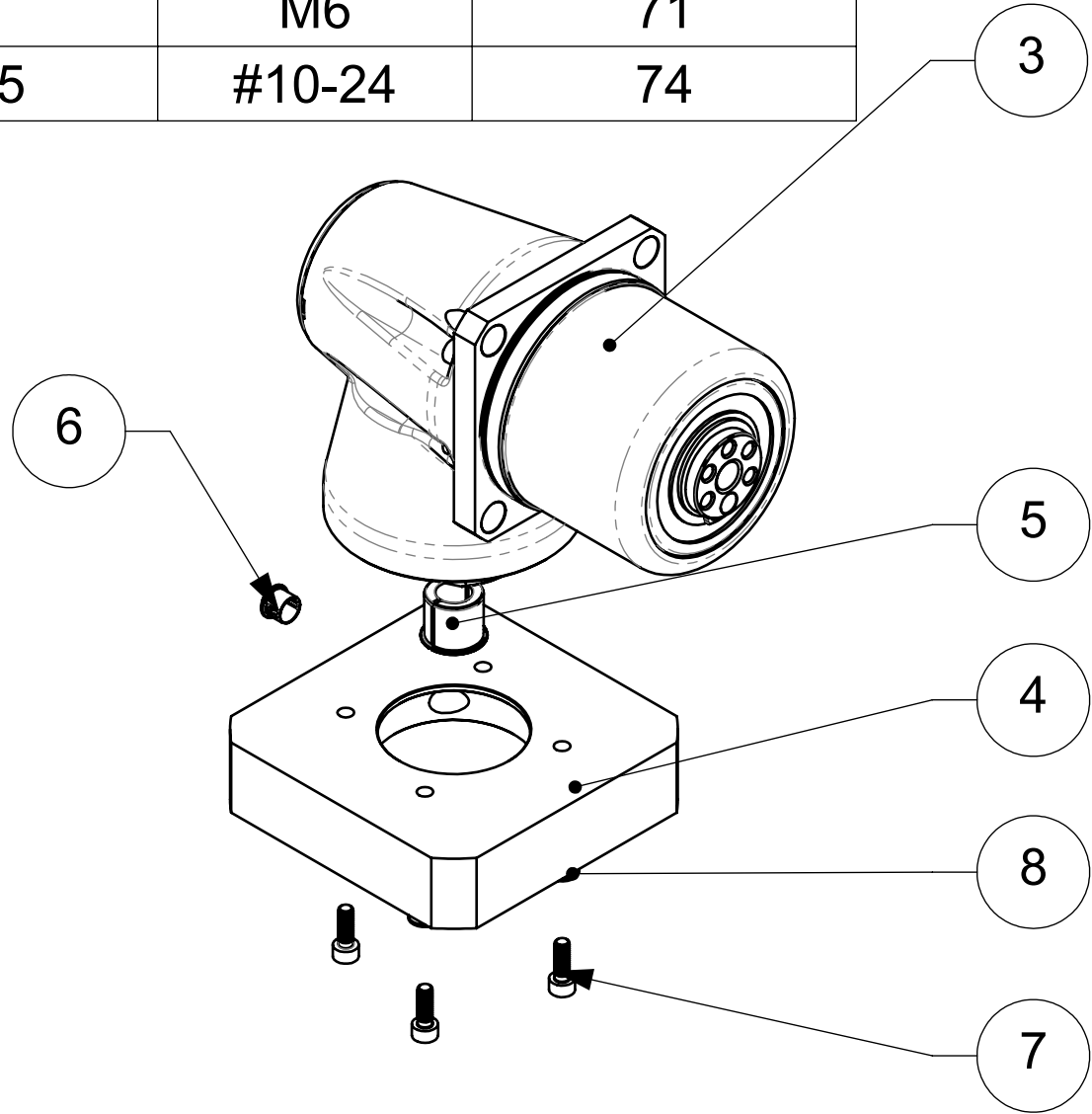
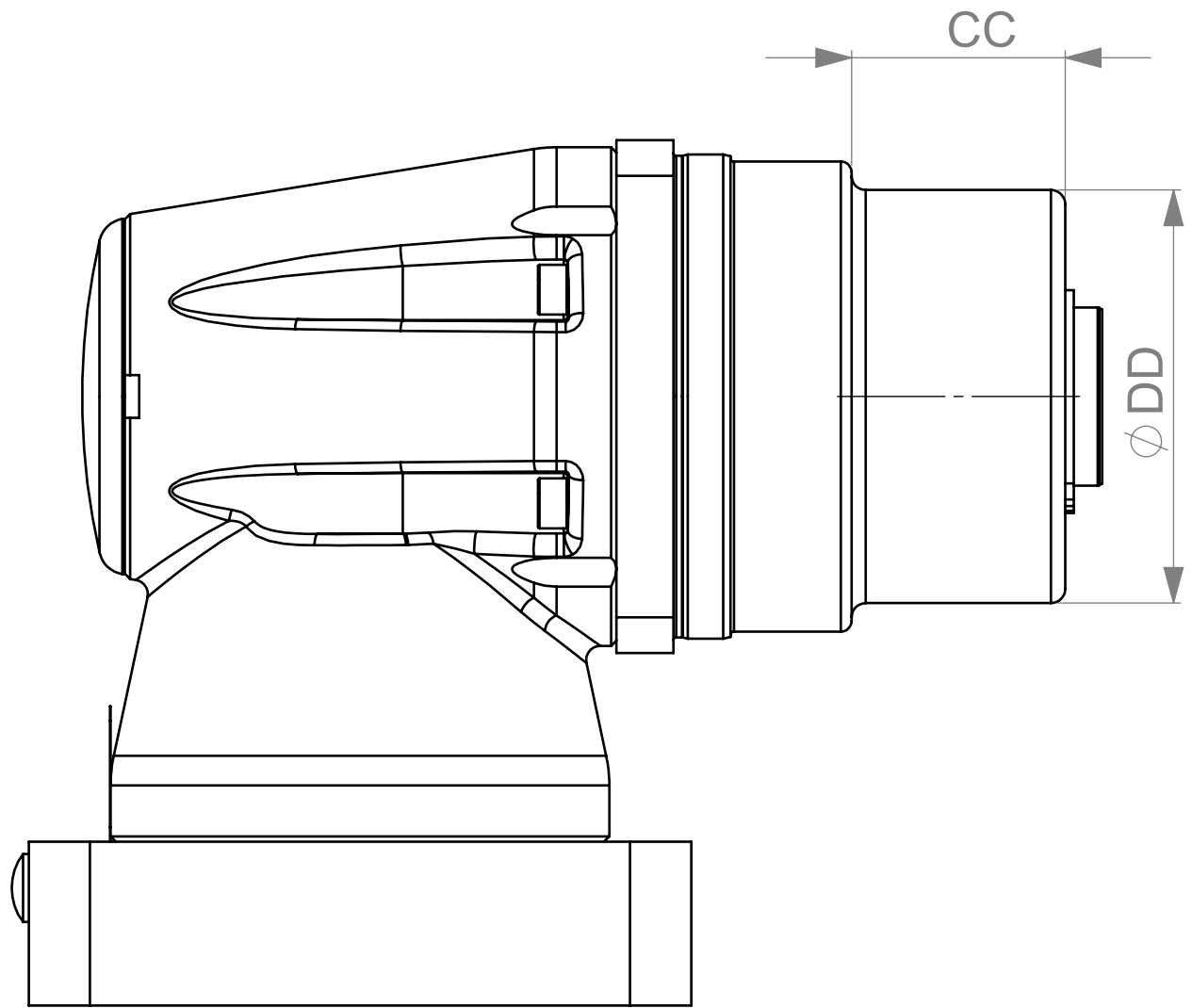
XXX	
VALUE	BUSHING ID
060	6
064	6.35 [0.25]
080	8
090	9
095	9.525 [0.375]
100	10
110	11
120	12
127	12.7 [0.50]
140	14
160	16

BXX			
INTERFACE CONFIGURATION			
VALUE	BOLT CIRCLE	THREAD	PILOT
B01	66.68	#10-24	45
B02	70	M4	51
B03	75	M5	61
B04	80	M5	61
B05	63	M5	45
B06	63	M4	45
B07	63	M5	45
B08	66.675	#10-24	45
B09	66.675	M4	45
B10	66.675	M5	45
B11	66.675	#10-24	51
B12	66.675	M4	51
B13	66.675	M5	51
B14	70	M4	51
B15	70	M5	51
B16	70	M6	51
B17	75	M5	61
B18	75	M6	61
B19	90	M5	61
B20	90	M6	61
B21	99	M5	71
B22	99	M6	71
B23	90	M5	71
B24	90	M6	71
B25	98.425	#10-24	74

THE HOUSING OF THE PL LINE CAN BE MODIFIED TO FIT WITHIN THE DRIVEN COMPONENT TO MINIMIZE SPACE AND OPTIMIZE GEARBOX BEARING CAPACITY
IF NOT SPECIFIED THE DEFAULT IS AN UNMODIFIED HOUSING

DD	
VALUE	DIMENSION "DD" HOUSING OD
00	NA
29	58
30	60
31	62
32	64
33	66

CC	
VALUE	DIMENSION "CC" CUT LENGTH
00	NA
20	20
30	30
42	42
47	47



DRAWN BY: BSL	DATE: 10OCT19	SCALE: 1:1	onvio	
CHECKED BY:	DATE:	UNSPECIFIED TOLERANCES PER ISO 2768 m K		
APPROVED BY:	DATE:	UNSPECIFIED EDGES PER ISO 13715	MATERIAL: FINISH:	
ALL DIMENSIONS IN MILLIMETRES		-0.4 -0.3 +0.3 +0.2	HEAT TREAT:	
PAPER SIZE: A1	DOCUMENT TYPE: DET	LANGUAGE CODE: EN	SHEET NUMBER: 2/3	PART NUMBER: FL-010-0RR-FFF-MMM-S-LL-XXX-BXX-DDCC
REVISION: Pre				